

Date: Thursday, 03/01/2008 7:23:13 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LITTER ASSEMBLY  
 Job Number : 36547 -2  
 Estimate Number : 10301  
 P.O. Number :  
 This Issue : 03/01/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D2370  
 First Issue : / / Type : PURCHASED PARTS Drawing Number : D2370 REV C  
 Previous Run : 36094 Drawing Revision : C  
 Written By :  
 Checked & Approved By :  
 Comment : Est D 01.10.10 Changed D2484 nul for D3015-1 SM  
 est E 06.12.12 ecn 888 ec

Qty: 10 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue p/o: 5344

C208/01/03

(6)

Order: Model 12-2A undrilled with grey pad &amp; black belts

Supplier: Ferno Aviation

Letter of compliance required

2.0 D2370P Litter Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 Litter Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive and inspect for transit damage

Insure that letter of compliance is attached to w/o

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 D2374 Stud



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Stud

Pick:

Qty Part Number

Description

Batch

4

D2374

Stud

33345 x21

36593 x3

AS 08/02/11 (6)



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Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D2378 Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
4	D2378	Mounting Bolt	36103

AS 08/02/11 (x6)

7.0 D30151 Lock Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Lock Nut

Pick:

Qty	Part Number	Description	Batch
4	D3015-1	Lock Nut	14710

AS 08/02/11 (x6)

8.0 AN960JD416L Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
4	AN960JD416L	Washer	M106785

AS 08/02/11 (x6)

9.0 MS27039406 Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Screw

Batch: M106541

AS 08/02/11 (x6)

10.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2370

2-Drill 0.191" holes as per Dwg D2370

3-Replace lose rivets with screw per dwg D2370

Apply locktite M107045

3-Deburr

AS 08/02/11 (x6)

FF 08-02-25

(5)



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Part Number: D2370

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*7/25/08 (5)*

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *190*

*8/2/08 SQ (5)*

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/02/08 (5)*

Job Completion



*2008/2/25*

*(5)*



# **FERNO** Aviation, INC.

735-B Branch Drive  
Alpharetta, GA 30004  
Office 770.521.1005 Fax 770.521.0910  
<http://aviation.ferno.com>

## Packing Slip

DATE	PACKING SLIP NO.
2/5/2008	7522

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO00005344

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB
PO00005344	Net 30	CW	2/5/2008	Federal Express	Alpharetta,GA
ITEM	DESCRIPTION			QTY ORD.	QTY DEL.
12-2A (DART)	12-2A Litter Assembly W/Gray FAA Approved cover/pad assy. and Black FAA approved patient restraints (HS Code 8803.30.00.00), Serial # 08-071740 thru 08-071744, 08-071747  Notes: 1. Ship via FedEx on Acct # 1517 9324 0 2. Master Tracking # 7992 6687 9180			6	6

Thank you for your order!





70 Weil Way ! Wilmington, OH 45177-9371 ! (937) 382-1451 ! FAX (937)

382-1191

Int'l FAX (937) 382-6569

Visit us at our web site: [www.ferno.com](http://www.ferno.com)

2008

### Certificate of Conformance

Manufacturer: Ferno-Washington Inc.

Manufacture Address: 70 Weil Way  
Wilmington, Ohio USA

Order No. C- 829284

P.O. # Ferno Aviation - PO#: 4691  
- PO#:

Model: 12-2 Stretcher - Gray

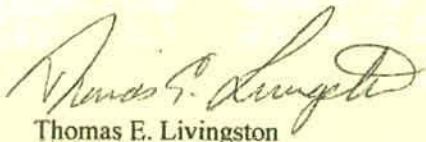
Item Number: Ferno-Washington # 0163255  
#

Serial Nos. 08 071739, 08 071740, 08 071741, 08 071742, 08 071743, 08 071744  
08 071745, 08 071746, 08 071747, 08 071748

I certify that the above referenced products are produced in accordance with applicable Ferno-Washington Inc. engineering standards using approved manufacturing methods and materials. The products have been inspected using approved test procedures and inspection criteria for Ferno-Washington medical devices.

Ferno-Washington Inc. is a registered manufacturer (Registration No. 1523574) with the United States Food and Drug Administration (FDA) as a manufacturer of medical devices, and the Quality Management System has been verified by the FDA to be in compliance to FDA's Code of Federal Regulations 21 Part 820.

Ferno-Washington, Inc. maintains a Quality Management System that fulfills the requirements of DIN EN ISO 9001:2000, ISO 13485:2003 and CMDCAS (Canadian Medical Devices Conformity Assessment System). Copies of Ferno-Washington, Inc.'s ISO 9001:2000 and ISO 13485 certificates issued by DQS GmbH are available upon request.



Thomas E. Livingston  
Director of Quality

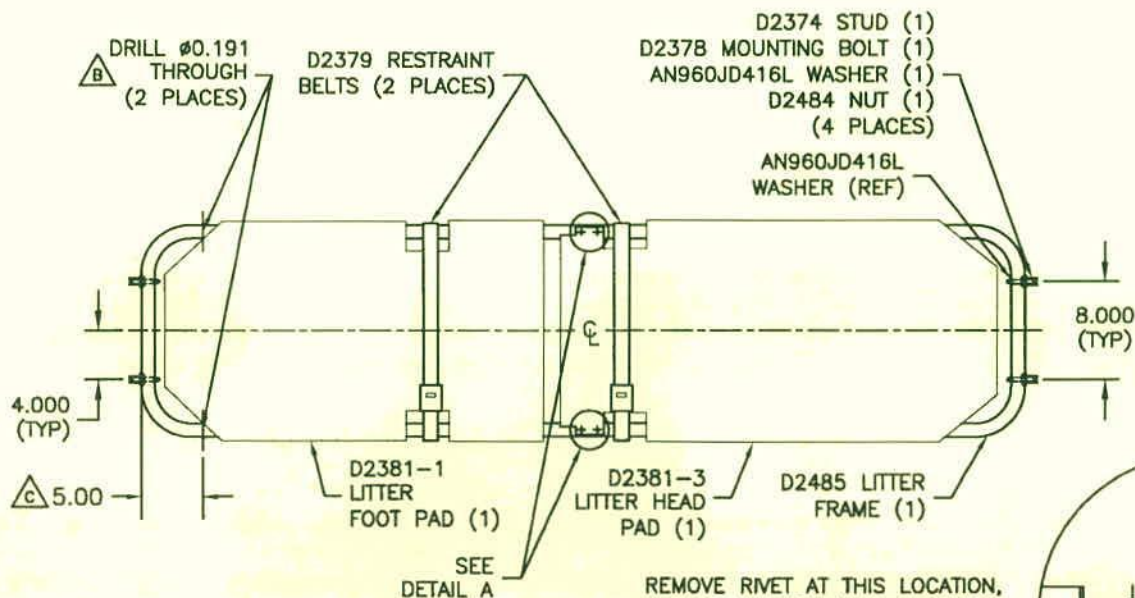


**DART**

DESIGN <b>KE</b>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <b>PH</b>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D2370</b>	REV. C SHEET 1 OF 1
DATE <b>06.11.21</b>		TITLE <b>LITTER ASSEMBLY</b>	SCALE NTS
A	95.02.20	NEW ISSUE	
B	98.06.09	ADDED Ø0.191 HOLES	
C	06.11.21	ADD ALTERNATE FOR D2484, MS SCREWS, TAPPED HOLES, AND 5.00 WAS 5.34	

**RELEASED**06.12.05 *[Signature]*

D2370	Part No.	Description
X	D2370	LITTER ASSEMBLY
4	D2374	STUD
4	D2378	MOUNTING BOLT
2	D2379	RESTRAINT BELTS
1	D2381-1	LITTER PAD
1	D2381-3	LITTER PAD
4	D2484	NUT (OR D3015-1) $\triangle$
1	D2485	LITTER FRAME
4	AN960JD416L	WASHER
2	MS27039-4-06	SCREW $\triangle$

**NOTES:**

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE STATED
- 3) FINISH: NONE
- 4) TORQUE SCREWS TO 15-25 in-lb
- 5) REMOVE ALL SHARP EDGES 0.010 TO 0.020 MAX

REMOVE RIVET AT THIS LOCATION,  
ENLARGE HOLES TO  
Ø0.213 (#3 DRILL) x 0.75 DEEP,  
TAP HOLE 1/4-28 UNF x 0.50 DEEP,  
SECURE PARTS WITH  
 $\triangle$  MS27039-4-06 SCREW (1)  
(2 PLACES)

**DETAIL A**  
RIVET REPLACEMENT**Copyright © 1995 by DART AEROSPACE LTD**

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0208/02/11  
W/O: 36547

